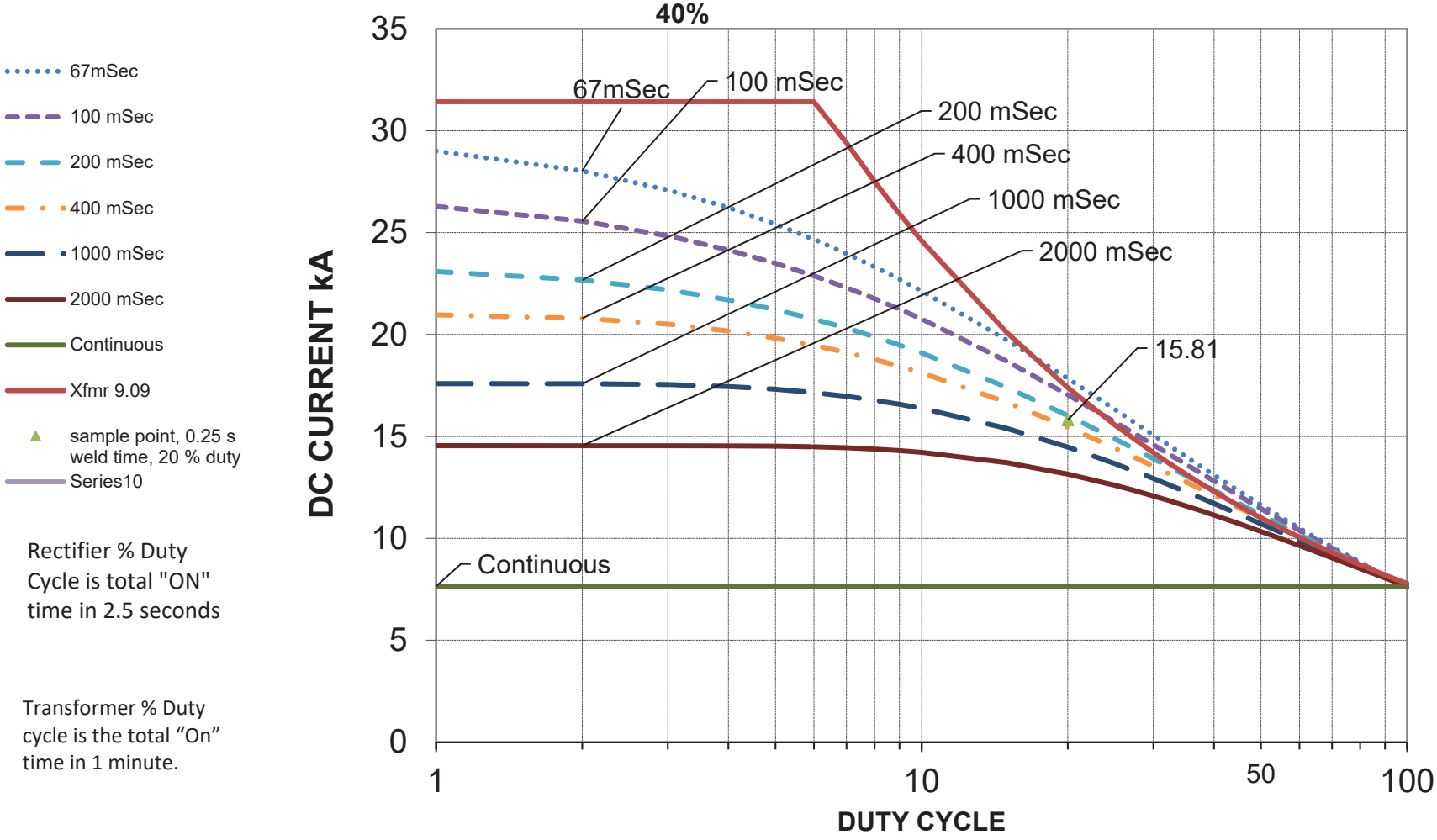Rating Curve for RoMan TDC-5618 , 1 coolant circuits at 1.585 GPM minimum (6.0 LPM) per circuit, 100 kVA @ 50% duty cycle and 9.09 VDC (transformer). 30 C max coolant inlet temp, 10 million weld life expectation at these conditions, Contact RoMan if duty cycle exceeds 40%