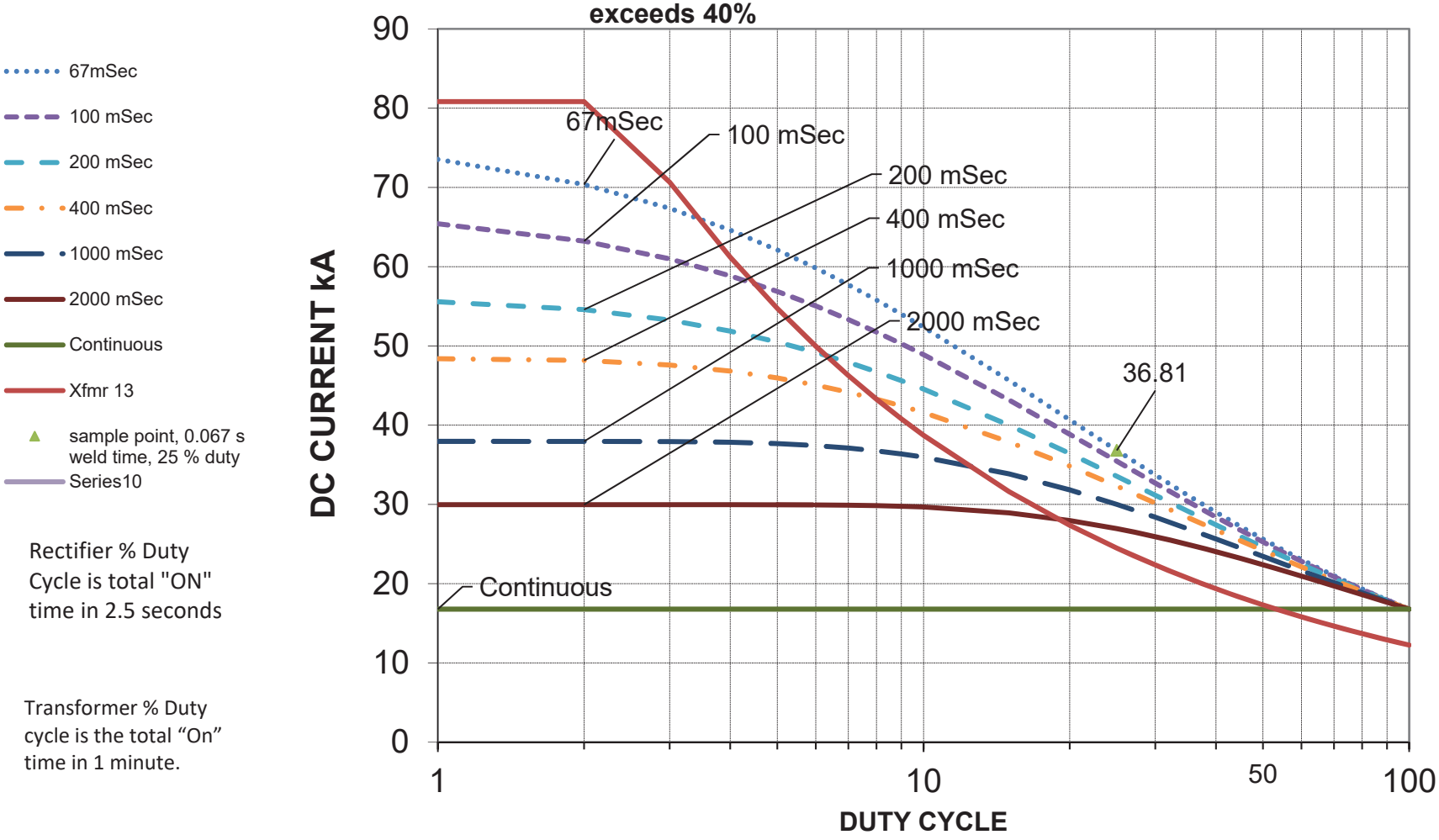
Rating Curve for RoMan TR238 TDC7000 , 2 coolant circuits at 2 GPM minimum (7.5 LPM) per circuit, 225 kVA @ 50% duty cycle and 13 VDC (transformer). 30 C max coolant inlet temp, 10 million weld life expectation at these conditions, Contact RoMan if duty cycle exceeds 40%



Rectifier % Duty Cycle is total "ON" time in 2.5 seconds

Transformer % Duty cycle is the total “On” time in 1 minute.