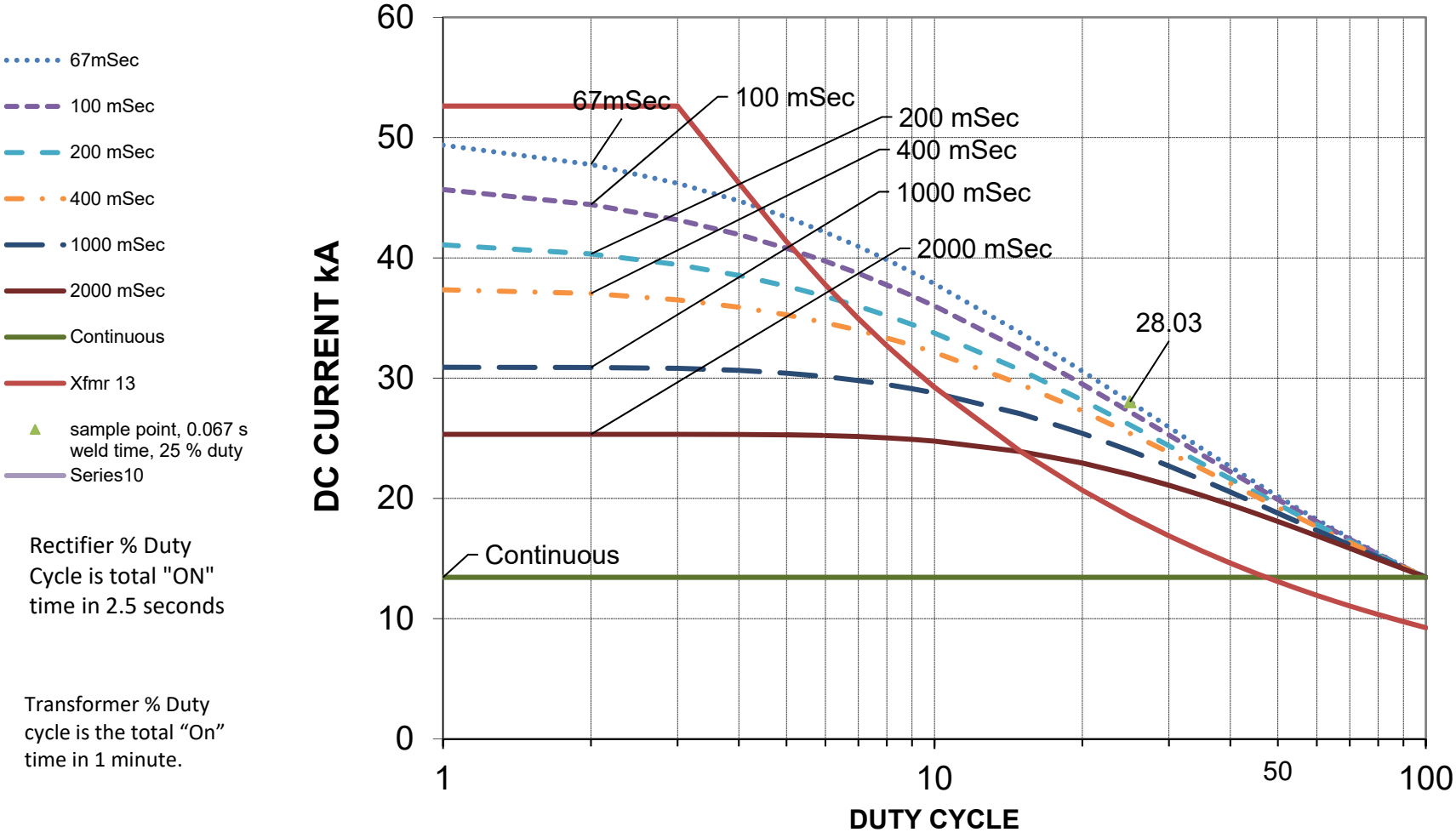Rating Curve for RoMan TDC-7224 , 1 coolant circuits at 2 GPM minimum (7.5 LPM) per circuit, 170 kVA @ 50% duty cycle and 13 VDC (transformer). 30 C max coolant inlet temp, 10 million weld life expectation at these conditions, Contact RoMan if duty cycle exceeds 40%