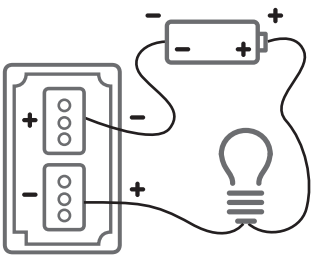



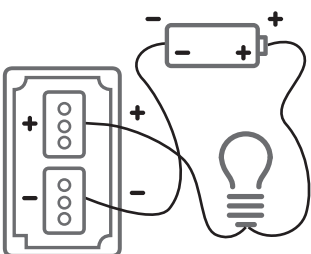





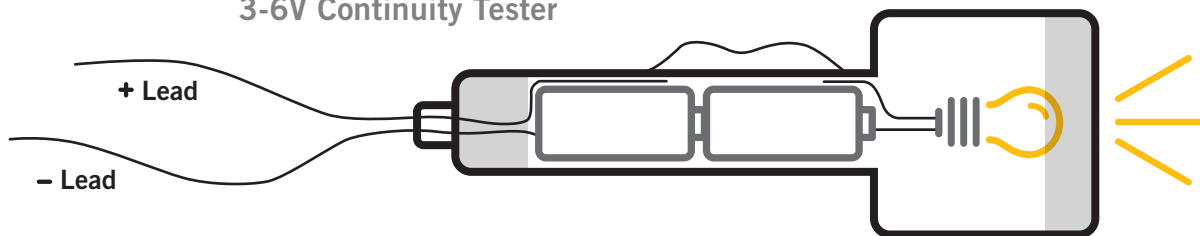
# DIODE FUNCTION TEST

Before You Begin **Lockout main power. Make sure weld tips are open.**

Please note, multimeters' diode test function may be erroneous due to high leakage current.

	Good Diodes	High Resistance Across Diodes Such as coolant, mineral deposits, conductive hose, weld flash, etc.	Shorted Diode(s) or Missing Insulation
	 Light On	 Light On	 Light On
	 Light Off	 Light Dimmer Than Above	 Light On
<b>Corrective Action</b>	None	<ul style="list-style-type: none"> <li>Remove groundstrap, weld flash, etc.</li> <li>Retest. If no change, return to RoMan Manufacturing.</li> </ul>	<ul style="list-style-type: none"> <li>Check for insulation missing from weld circuits.</li> <li>Replace MFDC unit.</li> </ul>

3-6V Continuity Tester



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