



Summary of RoMan Manufacturing “RoMan” Standard Warranties

Effective Date 5/1/2023

New Product: Automotive and Industrial Resistance Welding

Two (2) years from date of plant installation, up to a maximum of thirty-six (36) months from date of shipment.

New Product: Heating

One (1) year from date of plant installation, up to a maximum of twenty-four (24) months from date of shipment.

New Product: Tap Switches, Castings, and All Other Products

One year from date of shipment.

Repaired Product

One year from date of shipment.

Additional Terms Applying to all Warranties listed above

Warranty is Ex Works (INCOTERMS 2020: EXW) RoMan Manufacturing, Grand Rapids, MI, 49509.

Warranty covers failure due to materials or workmanship.

The following exclusions also apply to RoMan Standard Warranty:

1. Product failure resulting from use that exceeds name plate rating.
2. Product failure resulting from control malfunction.
3. Product failure resulting from improper cooling / not meeting cooling requirements.
4. Primary or Secondary connection failure due to improper installation or improper protection from contaminants.
5. Product failure resulting from physical misuse and/or or abuse.
6. Components not manufactured by RoMan will be governed by their manufacturer warranties.
RoMan Manufacturing will coordinate warranty support for these products, as able.

Evaluation of product to be performed at RoMan plant, Grand Rapids, MI. RoMan reserves the sole right to determine whether any product failure meets the criteria of warranty failure.

This is a summary of the warranties that apply to RoMan products and services. This is provided for reference only. For full warranty details, including important terms, conditions, and limitations, please see RoMan Manufacturing Standard Product Terms and Conditions of Sale dated May 2021, which supersedes this summary.